



# TECHNICAL BULLETIN

**Haltech Inc.**



465 CORONATION DRIVE  
SCARBOROUGH, ONTARIO M1E 2K2  
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## **HALLMARK 7340**

BASE:	SBR
TOTAL SOLIDS %:	28.5 – 31.5
VISCOSITY CPS @ 24°C	400-600
RELATIVE DENSITY:	0.75 – 0.77
SOLVENT:	FLAMMABLE
COLOUR OF DRIED FILM:	NATURAL OR RED
CLEANER:	NAPHTHA, VARSOL
APPLICATION METHOD:	BRUSH, ROLLER, SPRAY
SHELF LIFE:	6 MONTHS

### **GENERAL:**

**HALLMARK 7340** IS A SYNTHETIC RUBBER BASED ADHESIVE WHICH CAN BE USED TO BOND INSULATION MATERIALS TO METAL, WOOD, MASONRY AND PLASTICS IN A ONE-WAY STICK OR TWO-WAY STICK PROCEDURE. ONE-WAY BONDING IS POSSIBLE UP TO 10 - 15 MINUTES, DEPENDING UPON COATING WEIGHT. **HALLMARK 7340** DOES NOT PHASE (SETTLE) IN COLD WEATHER TEMPERATURES AS LOW AS -23°C (-10°F).

#### WARRANTIES:

There is NO WARRANTY or condition, OF ANY KIND, written or oral, express or implied (INCLUDING NO WARRANTY OR MERCHANTABILITY OR FITNESS OF THE GOODS FOR THE PURPOSE CONTEMPLATED BY BUYER) concerning the goods sold hereunder or containers in which shipped and none shall be implied by law, EXCEPT THAT THE GOODS SHALL BE IN ACCORDANCE WITH SELLER'S SPECIFICATIONS.

**HALLMARK 7340** (Continued)

COVERAGE DEPENDS UPON APPLICATION METHOD AND POROSITY OF THE SUBSTRATES. APPROXIMATE COVERAGE WILL RANGE BETWEEN 200 - 400 SQUARE FEET PER IMPERIAL GALLON (20 - 40 SQUARE METRES PER GALLON).

**CAUTION:**

THIS PRODUCT CONTAINS VOLATILE FLAMMABLE SOLVENT.  
PROVIDE ADEQUATE VENTILATION.

AVOID SPARKS.

DO NOT USE NEAR OPEN FLAME OR SPARK PRODUCING  
EQUIPMENT.